

Bali® Aluminum Blinds



Product Information Guide and Price List for
½", 1", and 2" Aluminum Horizontal Blinds
United States
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Features

1" LightBlocker™ Cordless

- Great for children's rooms and play areas
- Choose .006 or .008 gauge 1" aluminum slats
- Cordless lift system allows blind to be raised and lowered easily with the touch of a finger
- Improved safety for households with children and pets
- Eliminates unsightly cords
- Hidden holes option for additional light control and privacy
- Patented, sleek headrail design features a lightblocking lip, requires no valance (1½" x 2⅝" aluminum)
- Hidden headrail brackets reduce light gaps
- Gear-driven motor provides smooth, quiet operation
- Our painting process makes slats resist dust, stains, scratches, mold, and mildew
- Color coordinated components provide a finished look
- Cordless handle keeps the blind clean

1" LightBlocker

- The ultimate in light control
- Choose .006 or .008 gauge 1" aluminum slats
- Sleek lightblocking headrail requires no valance (1" x 1½" steel)
- Tighter ladder spacing provides greater lightblocking ability
- Hidden headrail brackets reduce light gaps
- Hidden holes option for additional light control and privacy
- Clutch wand tilter disengages to prevent damage to the tilter
- Crash proof cordlock and bottomrail bumpers prevent sill damage
- Precision machined roller system makes it easier to raise blinds
- Our painting process makes slats resist dust, stains, scratches, mold, and mildew
- Color coordinated components provide a finished look

1" Customiser®

- Your best value
- Fits in windows with narrow jams
- .006 gauge 1" aluminum slats
- 1" x 1" steel square headrail requires minimal depth for a flush mount
- Box brackets make it a snap to install
- Two-slat valance provides a more attractive look
- Clutch wand tilter disengages to prevent damage to the tilter
- Crash proof cordlock prevents sill damage
- Our painting process makes slats resist dust, stains, scratches, mold, and mildew
- Milky white components



½" LightBlocker Micro

- Great for French doors and small windows
- .006 gauge ½" aluminum slats
- Sleek lightblocking headrail requires no valance (1" x 1½" steel)
- Hidden headrail brackets reduce light gaps
- Clutch wand tilter disengages to prevent damage to the tilter
- Our painting process makes slats resist dust, stains, scratches, mold, and mildew
- Color coordinated components provide a finished look

2" Heritage™

- Proportionate for large windows
- Maximizes view to outside when slats are open
- .008 gauge 2" aluminum slats
- Patented SureTight® headrail (1⅝" x 2¼") with premium lightblocking features
- Box brackets make it a snap to install
- Decorative cloth tapes available
- Deluxe channel panel valance provides a sleek finished look
- Crash proof cordlock prevents sill damage
- Our painting process makes slats resist dust, stains, scratches, mold, and mildew
- Color coordinated components provide a finished look

Size Considerations

Cord Lift Blinds										
										
		Cord Lift Blind				Cord Lift Multiple Blinds on One Headrail				
		Width		Height		Width			Height	
Styles	Price Group	Min* (inches)	Max (inches)	Min (inches)	Max (inches)	Min Panel* (inches)	Max Panel (inches)	Max Blind (inches)	Min Blind (inches)	Max Blind (inches)
½" Micro LightBlocker	A	5½ ^Δ	120	12	96/108 [§]	9	120	192	12	108
1" LightBlocker™ .006 gauge and .008 gauge	C	5½ ^Δ	142	12	9 to 35: 126 35½ ¹⁶ to 143¾: 150	9	142	192	12	126
1" Customiser®	D	5½ ^Δ	120	12	126	9	120	192	12	126
2" Heritage™	E	9 [†]	142	12	9 to 36: 126 36½ ¹⁶ to 120: 150	9 [†]	142	142	12	126

*For all inside mount applications ½" deduction is taken by manufacturer on overall width.

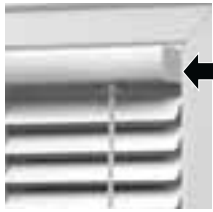
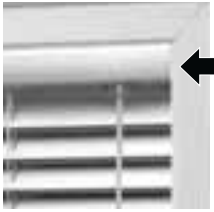
^Δ5½" to 8½¹⁶" center tilt only.

[†]9" outside mount, 9½" inside mount (9" to 11½¹⁶" center tilt only)

12" to 16" (standard or reversed standard controls)



16½¹⁶" (same side controls)

[§]Blind width 22" or less: 96"; blind with greater than 22": 108"

Depth Requirements for Inside Mount				
Blind Type	Headrail Dimensions (inches)			Full Recessed Depth with Valance (inches)
		Minimum Depth Mount (inches)	Flush with Casing (inches)	
½" Micro LightBlocker	1 x 1½	¾	1¾	N/A
1" LightBlocker	1 x 1½	¾	1¾	N/A
1" Customiser	1 x 1	¾	1½ ¹⁶	1¾
2" Heritage	1¾ x 2¼	¾	2½ ¹⁶	3½

Size Considerations


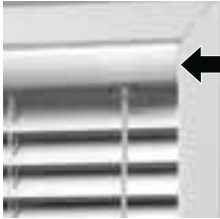
Cordless Blinds

										
		Cordless Lift Blind				Cordless Lift Multiple Blinds on One Headrail				
		Width		Height		Width			Height	
Styles	Price Group	Min* (inches)	Max (inches)	Min (inches)	Max (inches)	Min Panel (inches)	Max Panel (inches)	Max Blind (inches)	Min Blind (inches)	Max Blind (inches)
1" LightBlocker™ .006 gauge	B	18	96	12	84 standard 72 hidden holes	18	60	120 (2 on 1) 144 (3 on 1)**	12	72
1" LightBlocker .008 gauge	B	18	96	12	84 standard 72 hidden holes	18	60	120 (2 on 1) 144 (3 on 1)**	12	72

*For all inside mount applications $\frac{3}{8}$ " deduction is taken by manufacturer on overall width.

**The control for the center panel on a three on one cordless blind will always be on the left.

Depth Requirements for Inside Mount

Blind Type	Headrail Dimensions (inches)		Partially recessed headrail in window casing/molding Cord lift headrail shown		Fully recessed headrail in window casing/molding Cord lift headrail shown
		Minimum Depth Mount (inches)		Flush with Casing (inches)	
		$\frac{3}{4}$		$\frac{2}{16}$	
1" LightBlocker	$1\frac{1}{2} \times 2\frac{5}{16}$	$\frac{3}{4}$		$\frac{2}{16}$	
1" Privacy LightBlocker	$1\frac{1}{2} \times 2\frac{5}{16}$	$\frac{3}{4}$		$\frac{2}{16}$	

Options

Summary (for surcharges and pricing refer to pricing section)

The following is a chart of options for ½", 1", and 2" aluminum blinds. Options that are available vary by blind type. See specific option for availability and detailed descriptions on the following pages.

Features	½" LightBlocker Micro Aluminum	1" LightBlocker™	1" LightBlocker Cordless	1" Customiser®	2" Heritage™ Aluminum
Bay or Corner Window	•	•	•	•	•
Cloth Tapes					•
Control Location:					
• Standard (tilt left, lift right)	•	•	Tilt left	•	•
• Reverse	•	•	Tilt right	•	•
• Same Side	Over 12"	•		•	•
Cut-Outs—to work around any architectural detail	•	•		•	•
Hidden Holes—for additional privacy, light control, and a cleaner look		•	•		
Inverted Slat—to bring more light into the room		•	•	•	•
Multiple Blinds on One Headrail—for large windows	•	•	•	•	•
Multi-Colored Striped Blinds—perfect for themed rooms	•	•	•		•
Projection Brackets—1¾", 2¾", 4¾"	•	•	•	•	•
Side Mount	•	•		•*	•*
Sky poles—for hard to reach controls, used with ring tilt or ring pull					
• 3 to 6½" feet	•	•	•		•
• 5 to 9½" feet	•	•	•		•
Tilt:					
• Cord Tilt					•
• Wand Tilt	Standard	Standard	Standard	Standard	Standard
• Ring Tilt and Ring Pull—4"	•	•		•	•

*Maximum width without center support 60".

NOTE: Lift cord and tilt cord control lengths will be ⅓ finished blind length.

Options

Cord Lift



Wand Tilt

- **No charge**
- Standard



2" Heritage Shown

Cord Tilt

- **No charge**
- Optional—only available on 2" Heritage™
- Blinds 30" finished blind length or less will be wand tilt only



Ring Tilt and Ring Pull

- **No charge**
- Optional
- Not available on cordless lift
- Optional sky pole available—for surcharge, see options pricing
- Sky pole not available on 1" Customiser®

Cordless Lift



- **For surcharge, see price charts**
- Great for kids' rooms—improved safety
- Choose .006 or .008 gauge 1" aluminum slats
- Cordless lift system allows blind to be raised and lowered easily with the touch of a finger
- Cordless handle keeps the blind clean
- Eliminates unsightly cords
- Patented, sleek headrail design features a lightblocking lip, requires no valance (1½" x 2¾" aluminum)
- Hidden headrail brackets reduce light gaps
- Gear-driven motor provides smooth, quiet operation
- Our painting process makes slats resist dust, stains, scratches, mold, and mildew
- Color coordinated components provide a finished look
- Choose the hidden holes option for more light control and privacy
- Not available with side mount brackets
- Not available with all colors, see price charts for color listing

Options

Hidden Holes



Standard



1" Hidden Holes

- **For surcharge, see options pricing**
- Provides a sleek, elegant look to 1" LightBlocker™ and cordless lift LightBlocker mini blinds
- Smaller route holes are placed further back on the blinds so they disappear when the blinds are closed, eliminating annoying light gaps
- Sleek, lightblocking headrail is standard and gives the ultimate in privacy and light control

NOTE: This option may cause the bottom of the blind to touch the window when raised. Consider ordering projection brackets if this is a concern.

Inverted Slats



- **For surcharge, see options pricing**
- Bring up to 38% more daylight into your room by choosing the inverted* slat option
- Choose Polished Aluminum (741) for optimum light
- Reflective surface throws more natural light into your room
- Available on 1" LightBlocker and 2" Heritage™ styles; not available on ½" LightBlocker Micro

*2" inverted slat in Polished Aluminum tested 38% more effective transmitting daylight into room than standard 2" slat in Polished Aluminum.

Options

Multiple Blinds on One Headrail



- **For surcharge, see options pricing**
- Two blinds can be installed on a single headrail to provide a practical treatment for larger windows or sliding patio doors
- Cord lift blind
 - Two-on-one headrail: available with lift position located to the outside
 - Three-on-one headrail: not available
- Cordless lift blind
 - Two-on-one headrail: available
 - Three-on-one headrail: available
- Lift cords cannot be located towards the center of the blind

Options: Standard Controls

Two-on-One Headrail	Left panel	Lift left/tilt right
	Left and right panel	Lift right and tilt right or left

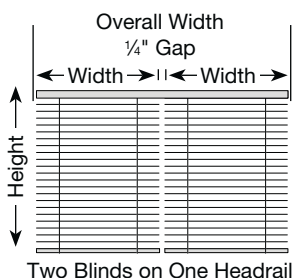
The tilt control on cordless lift three-on-one headrail will always be on the left for the center panel. Non-standard control positions can be requested.

Measuring

1. Measure overall width of the area to be covered. If space permits, an overlap of 1½" per side is recommended for outside mounts.
2. Measure the width of the area each blind is to cover. Measure and specify the left blind first, continuing to the right. Allow a minimum of ¼" between blinds for operating clearance. **NOTE:** Cordless lift has minimum ⅜" gap.
3. Total width of all blinds, plus clearance(s) must equal overall width.
4. Measure height as follows:
 - a. For windows, use standard inside or outside measuring procedures.
 - b. For patio doors, measure height within ¾" of floor, either from ceiling or a point at least 6½" above the door frame. (Check slat count tables if blind is to completely clear the doorway.)

Ordering

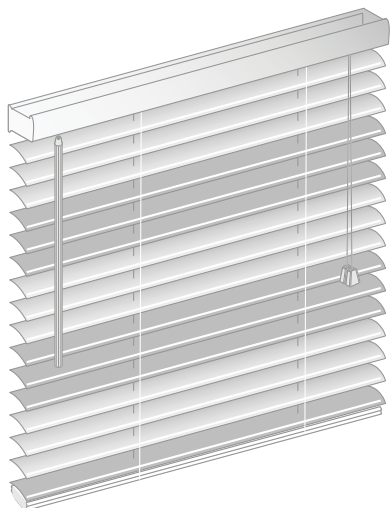
1. Indicate blinds that are to be mounted on one headrail.
2. Specify total width of headrail. (For inside mount that is the total window opening.)
3. Indicate each panel size, specify left blind first, continuing to the right.
4. Specify gaps.
5. Specify control positions, if other than standard.
6. Add applicable surcharge.



NOTE: Cordless lift multiple blinds have a ⅜" gap between blinds.

Options

Multi-Colored Striped Blinds



Example of repeat pattern:

3 slats—2085 Real Red
3 slats—2205 White Satin
3 slats—2089 True Blue
3 slats—2085 Real Red
3 slats—2205 White Satin
1 slats—2089 True Blue

- **For surcharge, see options pricing**
- Multi-colored blinds are the combination of two or more colors on one blind
- Headrail, bottomrail, and installation brackets will match the color of the top slat
- Maximum of five colors can be used in a repeated or exact striped design
- Ladder supports and lifts will be color coordinated to the headrail color
- Contact customer service to change color coordination
- Available on ½" LightBlocker™, 1" LightBlocker, 1" cordless lift LightBlocker, and 2" Heritage™
- Not available on 1" Customiser®

Specifying Colors

1. Make a diagram of the blind, showing height.
2. From the slat count table, determine the total number of slats.
3. Bottomrail will match the color of the last slat if color pattern consists of at least four color slats in each color group. Otherwise, it will be the color of the headrail.

Ordering

1. Please specify if an exact or repeat pattern.
Repeat: Color order repeats in a pattern.
Exact: Color order is specifically defined; not in a repeated pattern
2. May specify headrail, bottomrail, ladder, and cord colors.

Example of Repeat Pattern

Multi-Color Diagram (sample of 1" LightBlocker Aluminum)

Height = 24"

Total Slats = 16

Cloth Tapes and Colors

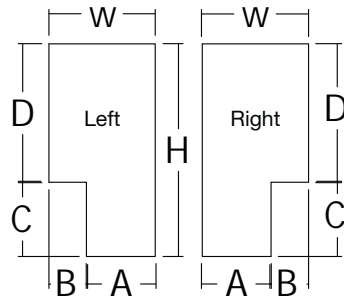


- **For surcharge, see price charts**
- Add a decorative touch with cloth tapes
- Only available on 2" Heritage
- Colors available:

1" Solid Tapes		1½" Solid Tapes	
Bamboo	1601	Beige	2011
Cocoa	1297	Black	2033
Duck White	1136	Chocolate	2353
Gloss White	1005	Cocoa	2297
White Smoke	1617	Duck White	2136
		Forest	2234
		Light Beige	2137
		Maroon	2360
		Moss	2500
		Navy	2369
		Taupe	2659
		Toffee	2296
		Wheat	2710
		White	2005
		White Smoke	2617

Options

Cut-Out Blinds



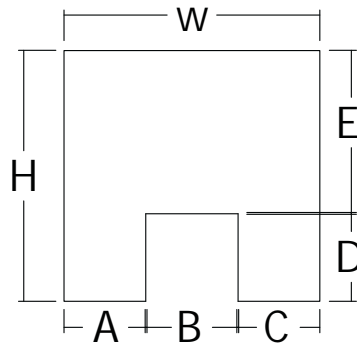
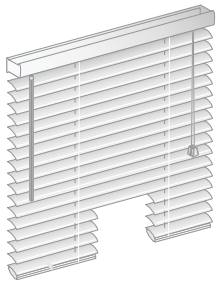
- For surcharge, see options pricing
- Cut-outs are not available on cordless lift blinds

Bottom Corner and Side (door knob):

1" and ½" Aluminum: Maximum cut-out is blind width minus 10". A cut-out over 10" requires an intermediate rail.

2" Vinyl and Aluminum: Maximum cut-out is 1" before the route hole.

"A" minimum is 5".

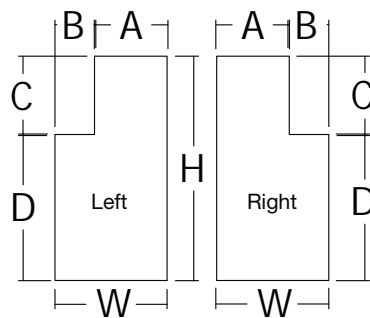
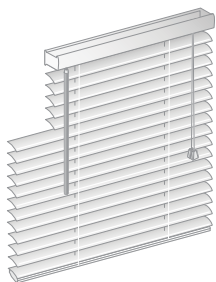


Bottom Center:

"A" and "C" minimum is 5".

If "B" is greater than 10", there will be an intermediate rail.

Not available on 2" blinds.



Top Corner:

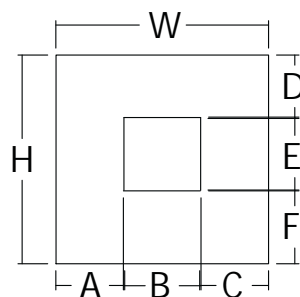
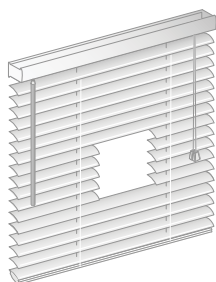
Maximum cut-out is width is limited to ¼ of total blind width.

"A" minimum is 14".

"B" is limited to ¼ total blind width.

If "B" is greater than 8" there will be an intermediate rail.

Not available on 2" blinds.



Interior:

Both "A" and "C" minimum width is 5". Maximum width for "B" is blind width minus 20".

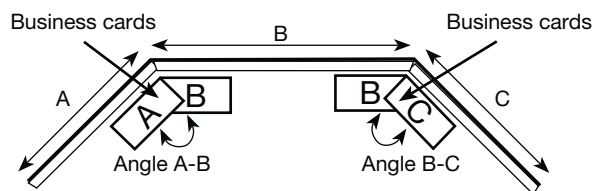
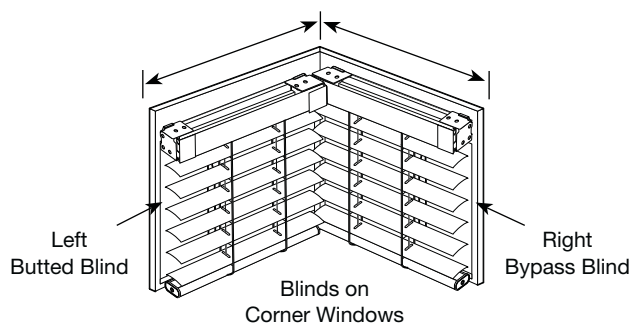
Not available on 2" blinds.

NOTE: Oversized cut-out could require an intermediate support rail.
Slats will not lift below intermediate rail.

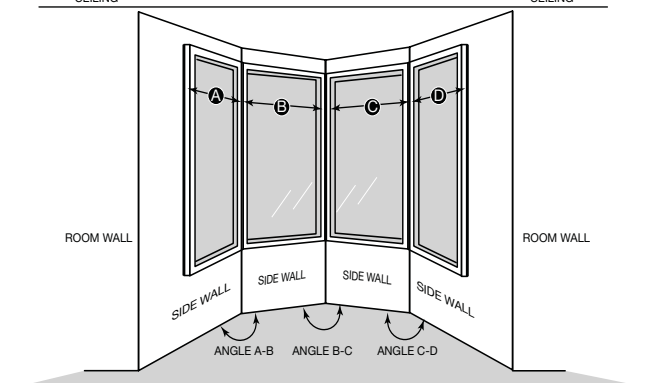
Options

Bay and Corner Windows

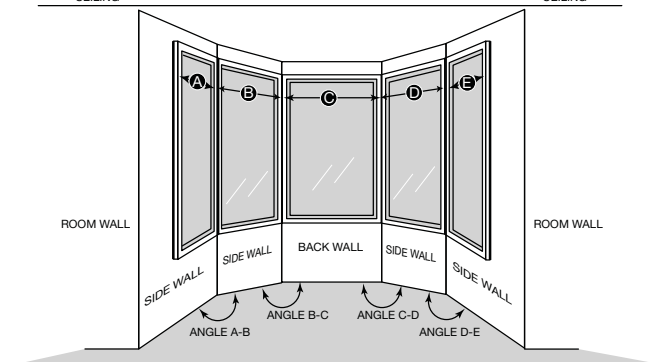
- Made as individual blinds to fit in bay or corner windows
- Each section will have its own control; we recommend opposite corners
- Indicate each blind with bypass or butt; bypass is the blind mounted into the corner; butt is the blind butted up to the other blind



CEILING Front View CEILING



CEILING Front View CEILING



- Manufacturer will take appropriate deductions for proper fit
- Cornices are not available

NOTE: If you do not want vendor to take deductions DO NOT order as bay or corner.

Measuring Information

Corner Window

Measure:

Width of each window from corner to the point you would like to cover.

Three-Sided Bay Window

Measure:

- A and C: Width of side windows from the corners to the point you would like the blind to cover.
 B: Width of the center window from corner to corner.
 Angle A-B: Angle between windows "A" and "B".
 Angle B-C: Angle between windows "B" and "C".

Four-Sided Bay Window

Measure:

- A and D: Width of side windows from the corners to the point you would like the blind to cover.
 B and C: Width of each window from corner to corner.
 Angle A-B: Angle between windows "A" and "B".
 Angle B-C: Angle between windows "B" and "C".
 Angle C-D: Angle between windows "C" and "D".

Five-Sided Bay Window

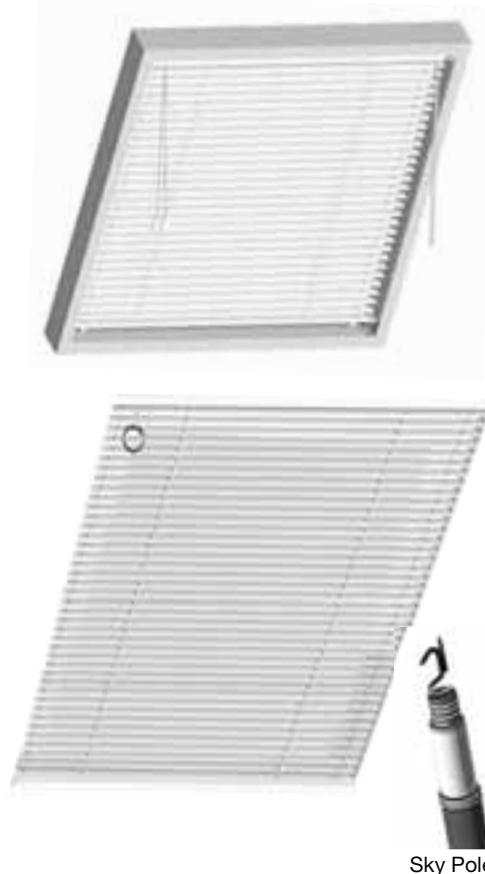
Measure:

- A and E: Width of side windows from the corners to the point you would like the blind to cover.
 B, C, and D: Width of each center window from corner to corner.
 Angle A-B: Angle between windows "A" and "B".
 Angle B-C: Angle between windows "B" and "C".
 Angle C-D: Angle between windows "C" and "D".
 Angle D-E: Angle between windows "D" and "E".

NOTE: Measure bay angle using protractor or angle finder, or use two business cards in bay corner as illustrated above and fax to customer service.

Options

Specialty Shapes: Skylights Dual Headrail or Incline Wire Blinds



Incline Wire Features

- For surcharge, see options pricing
- Degree from vertical cannot exceed 45 degrees
- Available in all specialty shapes except arches and circles
- Choose .006 or .008 gauge 1" aluminum slat
- 1" x 1½" steel headrail, box design
- Wand tilt left (standard) or right
- Lift cord right (standard) or left
- Color coordinated components provide a finished look
- Sky poles available for easy tilting upon request
- Blinds inclined over 30 degrees from vertical will have marginal tilt operation
- Blinds inclined over 40 degrees from vertical will lower marginally
- Available in special shapes (exception: arch and circle)

Dual Headrail Features

- For windows at more than a 45 degree angle
- Blinds are tilt only
- Choose .006 or .008 gauge 1" aluminum slat
- 1" x 1½" steel headrail, box design
- Ring tilt left (standard) or right
- Color coordinated components provide a finished look
- Sky poles available for easy tilting upon request

	Incline Wire (inches)		Dual Headrail (inches)	
Minimum Width	9 exact		9	
Maximum Width	122		142	
Minimum Height	10		10	
	Blind Width (inches)	Max Height (inches)	Blind Width (inches)	Max Height (inches)
Maximum Height	9 to 32	126	9 to 23	126
	32½ to 57	108	23½ to 32	102
	57½ to 92	102	32½ to 72	90
	92½ to 122	90	72½ to 142	80

Color Coordination Chart: Ladder and Slats

The skylight blind uses a specially constructed ladder designed for the interlacing of slats. The five ladder colors offered will coordinate with many slat colors.

Interlacing Ladder Color	Alabaster 112	Char Brown 062	Fawn 031	Smokey Gray 026	White Gloss 005
Slat Color Examples	Alabaster 112 Alabaster Pearl 326 Almond 724 Almost White Gloss 065 Ash Metallic 126 Beige 011 Beige Pearl 328 Birch White 375 Flax 541 Matte White 042 Parchment 535 Vanilla 100	Char Brown 062 Granite 044 Milk Chocolate 060 Raw Umber 006 Tender Taupe 103	Buff 624 Cameo 607 Creamy Beige 670 Desert Sand 625 Fawn 031 Fawn Pearl 327 Lamplight 904	Aluminum 034 Black Satin 233 Brushed Aluminum 121 Gray Dawn 405 Gray Haze 983 Greige 122 Pitch Black 033 Polished Aluminum 741 Rock Gray 399 Silver 737 Skyline 680 Smokey Gray 026 Stucco 963 UN Gray 095	Burgundy 653 Coconut 630 Crystal White 629 Forest Shadow 087 Hunter Green 154 Ice 778 Magnet 648 Mercury 771 Midnight Blue 057 Navajo White 376 Real Red 085 Snowcap White 386 True Blue 089 True White 544 White Gloss 005 White Satin 205 White Pearl 637

Options

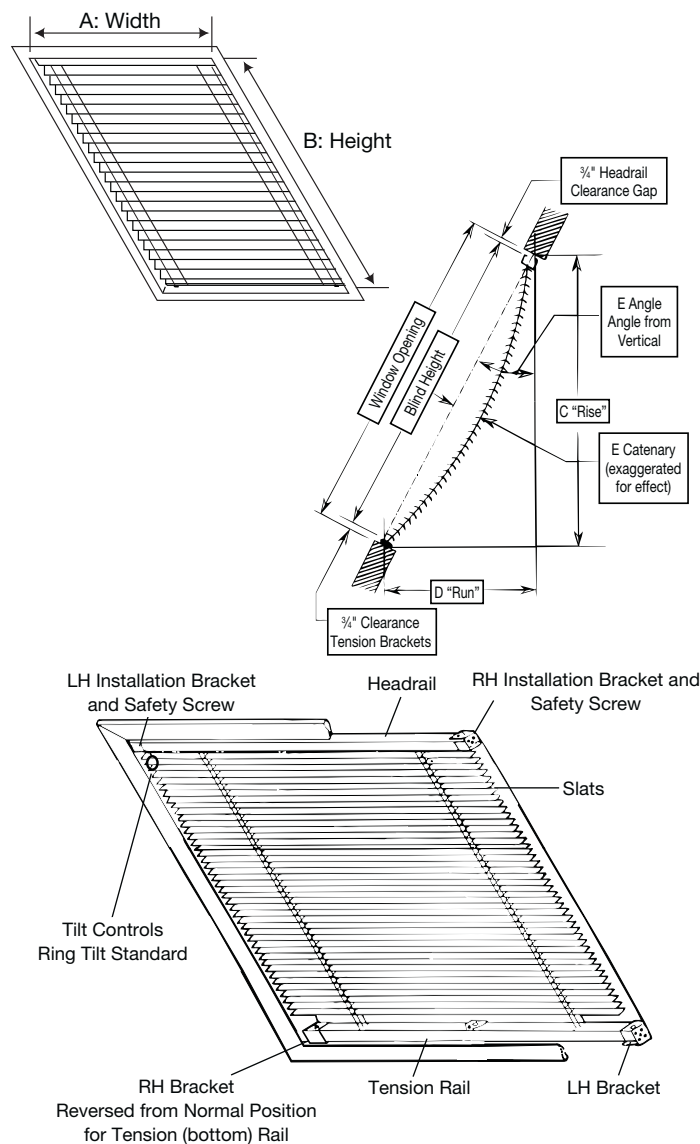
Specialty Shapes: Skylights Dual Headrail or Incline Wire Blinds

Measuring Information

Inside Mount

- A. Width—Measure the exact inside width of the window casing from one inside edge to the other in three different places. Record the narrowest measurement.
- B. Height—Measure the exact height in three different places from the top edge of the opening to the top of the sill. Record the longest measurement.

Do not deduct for headrail clearance gaps. Manufacturer will make all allowances for both width and height. Headrail, tension rail and slats will be manufactured $\frac{1}{2}$ " less than the dimension given as width. Proper deductions will be made for blind height.



Outside Mount

Measure width and height dimensions and specify as “blind size, cut exact” The manufacturer will not make any allowances for width or height. Headrail, tension rail, and slats will equal dimensions given as width. Blind height will refer to the distance from the top of the upper bracket to the lower bracket of the installed blind and will equal dimension given as height. Do not deduct for headrail and tension rail clearance gaps.

Incline Wire Skylight

Ideal for skylights at up to a 45 degree angle.

NOTE: Blinds can lift and tilt.

Used in windows installed vertically to 45 degrees from vertical (maximum). Incline wire will be visible when blind is raised.

- A. Width—Measure the exact inside width of the window casing from one inside edge to the other in three different places. Record the narrowest measurement.
- B. Height—Measure the exact height in three different places from the top edge of the opening to the top of the sill. Record the longest measurement.
- C. Rise—The vertical measurement from the top of a window to the RUN to form a 90 degree angle.
- D. Run—The horizontal measurement from the bottom of a window to the RISE to form a 90 degree angle.
- E. Angle—The degree the window is slanted perpendicular (at a right angle) to the floor.
- F. Catenary—The degree a blind may possibly bow. No measurement needed.

Must give measurements for A and B. C and D are used to calculate the angle (must be less than 45 degrees)

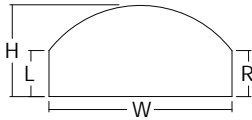
Dual Headrail Skylight

Ideal for skylights at more than a 45 degree angle.

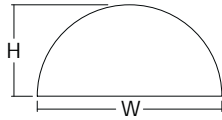
NOTE: Blinds is tilt only, no lift.

Options

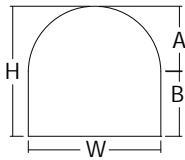
Specialty Shapes: Arches



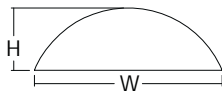
Elongated Arch
Option A



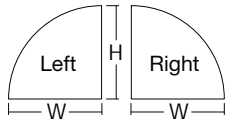
Perfect Arch
Option A



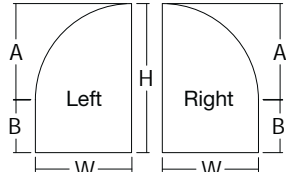
Extended Perfect Arch
Option A



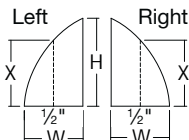
Non Perfect Arch
Option A



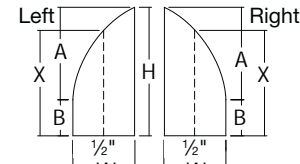
Perfect 1/4 Arch



Extended Perfect 1/4 Arch



Non Perfect 1/4 Arch



Extended Non Perfect 1/4 Arch

All Quarter Arches
Left Side: Option F Right Side: Option G

- For surcharge, see price charts
- Choose .006 or .008 gauge 1" aluminum slat
- Use 1" x 1" aluminum headrail
- Valance not available
- A template is required for all arches except perfect arches
- Limitations may apply within each blind type; fax a drawing to customer service to determine availability
- May require 4 to 6 weeks lead time to manufacture

Size Considerations	Arches (inches)	Quarter Arch (inches)
Minimum Width	10	12 $\frac{3}{4}$
Maximum Width	Base 142	142
Minimum Height	5	6
Maximum Height	126	126

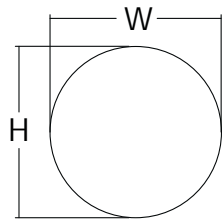
Controls

- Arches: tilt only, tilt control can be on either side
- Quarter Arch: low side
- Full Tilt
- Ring Tilt
- Cord Tilt: not available
- Lift not available on arches

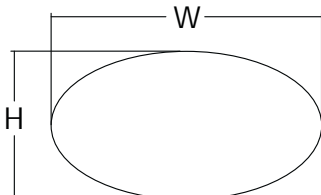
Ordering Information

- Full Arch: to order, choose specialty option A
- Quarter Arches: choose specialty option F for left quarter arch and option G for right quarter arch

Specialty Shapes: Circles



Full Circle
Option C



Non Perfect Circle
Option C

- For surcharge, see price charts
- Choose .006 or .008 gauge 1" aluminum slat
- An illustration can be resized
- Uses 1" x 1" aluminum headrail
- Valance not available
- A template is required for all non perfect circles (see instructions for making a template)
- Limitations may apply within each blind type; fax a drawing to customer service to determine availability
- May require up to 4 to 6 weeks lead time to manufacture

Size Considerations

Minimum Width	12" diameter
Maximum Width/Height	72"

Controls

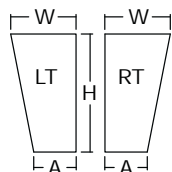
- Controls: left or right
- Full tilt: no lift
- Cord Tilt: not available

Ordering Information

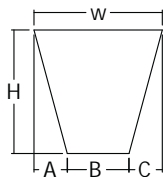
- Circles: to order, choose specialty option C

Options

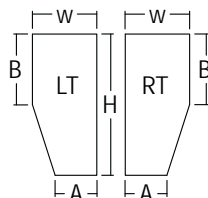
Specialty Shapes: Side Cuts, Angle Top and Bottom



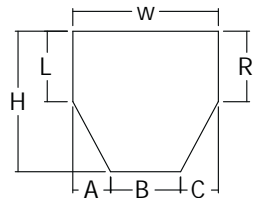
Side Cut
Option V



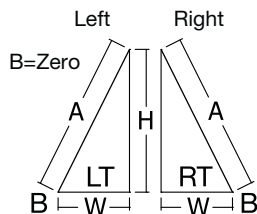
Double Side Cut
Option V



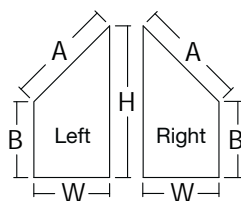
Extended Side Cut
Option V



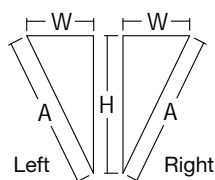
Extended Double Side Cut
Option V



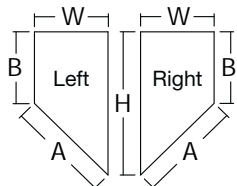
Angle Top
Option P



Extended Angle Top
Option P



Angle Bottom
Option B



Extended Angle Bottom
Option B

• For surcharge, see price charts

- Choose .006 or .008 gauge 1" aluminum slat
- An illustration can be reversed or resized
- Use 1" x 1½" steel headrail
- Valance not available
- Limitations may apply within each blind type; fax a drawing to customer service to determine availability
- May require up to 4 to 6 weeks lead time to manufacture
- To order, fax a signed drawing with all dimensions to customer service
- Available as incline wire for skylights

Size Considerations	Side Cuts (inches)	Angle Top and Bottom (inches)
Minimum Bottom Rail	4½ exact	12 exact
Maximum Width	142	142
Minimum Height	6	12
Maximum Height	126	126
Minimum Headrail	7½	12

Controls

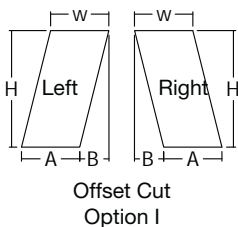
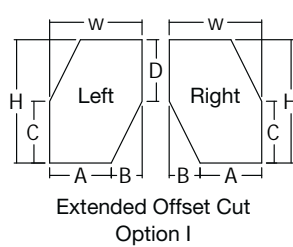
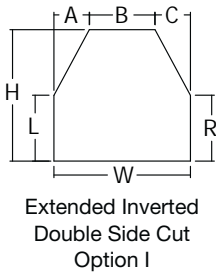
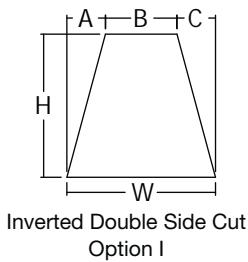
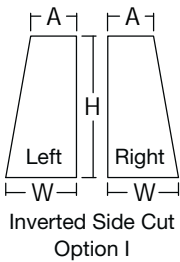
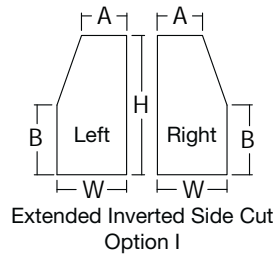
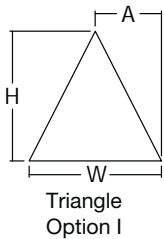
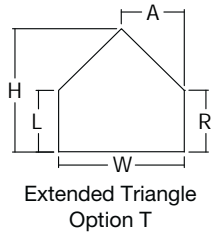
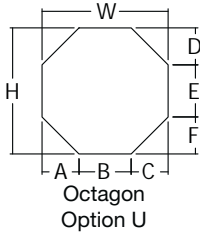
- Side Cuts: standard, reverse, or same side (straight side only)
- Angle Bottoms: standard, reverse, or same side (dependent on shape)
- Angle and Extended Angle Tops and Bottoms: cord lock must be low side
- Full Tilt: lift depends on shape
- Cord Tilt: not available
- Angle Bottoms: 60° maximum angle degree; for greater than 60°; order side cut, bottom point will have light gap

Ordering Information

- Choose specialty option indicated below illustration

Options

Specialty Shapes: Octagons, Triangles, and Other Shapes



- **For surcharge, see price charts**
- Choose .006 or .008 gauge 1" aluminum slat
- An illustration can be inverted, reversed, or resized
- Headrail is split on many of these shapes
- Use 1" x 1½" steel headrail
- Valance not available
- Limitations may apply within each blind type; fax a drawing to customer service to determine availability
- May require up to 4 to 6 weeks lead time to manufacture
- To order, fax a signed drawing with all dimensions to customer service
- Available as incline wire for skylights
- Triangles: total (acute) angle cannot be less than 60°

Size Considerations	Octagon (inches)	Triangle (inches)	Other Shapes (inches)
Minimum Width	7½ exact headrail	14	7½ exact headrail
Maximum Width	142 or 192 maximum total combined headrail segments		
Minimum Height	18½	12	12
Maximum Height	126	126	126

Controls

- Controls: standard, reverse, or same side (straight side only)
- Full Tilt Left or Right: lift depends on shape
- Limited Tilt: available
- Cord Tilt: not available

Ordering Information

- Choose specialty option indicated below illustration

Options

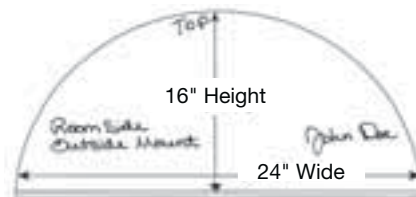
Making a Template for Specialty Shape Windows

1. Tape butcher paper, kraft, or construction paper over the window opening allowing plenty of overlap.
2. Being careful not to press against the template paper while tracing, draw an exact outline of the window opening. Pressing on the template paper may distort the paper and cause the wrong size to be made.
3. Remove the paper from the window opening. If the blind is an outside mount, add the desired amount of overlap to the window outline and draw a second outline around it to match the shape of the finished blind. Be sure to erase the inside line.

4. Mark the dimensions on the template. Check that the template dimensions match your measurements of the actual window opening.

NOTE: Make sure the template is of the window opening, not the glass only measurement.

5. **Cut the shape from the paper.**
6. PLACE THE TEMPLATE BACK INTO THE WINDOW OPENING TO CHECK FOR PROPER FIT COMPLETELY AROUND.
7. Indicate on the template
 - “room side” and “top” on the template
 - purchase order number
 - customer’s name
 - your store name and account number
8. Attach a copy of your purchase order to the template.
9. Roll up template and place in a mailing tube.
DO NOT FOLD TEMPLATE.



NOTE: This is just a sample for illustration purposes only—other information may be needed for your order.

Mail to: Springs Window Fashions LLC
33 West Third Street
Suite 400
Williamsport, PA 17701
ATTN: Specialty Dept.

NOTE: When mailing, make sure to get a tracking number and note your return address on the mailing tube.

ACCEPTABLE MATERIALS FOR MAKING TEMPLATES:

Kraft paper
Butcher paper
Construction paper

WE WILL NOT ACCEPT TEMPLATES MADE FROM THE FOLLOWING MATERIALS:

Newspaper	Plastic
Wax paper	Fabric
Tissue paper	Roofing paper
Existing arch blinds	Wrapping paper

NOTE: If the material used to make a template stretches, tears easily, will not lay flat, or will mark the fabric—IT WILL NOT BE USED.

Using the Template Service

To use the template service, simply:

1. Select template service when entering your order online.
2. Use the template worksheet to determine what measurements you need to supply for each shape.
3. Enter the lettered measurements using line item comments. The comments have been pre-programmed to all of the measurements you need to enter for your special shape.

NOTE: See note at bottom of price grids if template service fees apply.

General Information

Stack Height Chart

Finished Blind Height (inches)	1" Cordless LightBlocker™ (inches)	1" Cordless LightBlocker Hidden Holes (inches)	1" LightBlocker (inches)	1" LightBlocker Hidden Holes (inches)	1" Customiser® (inches)	½" LightBlocker Micro (inches)	2" Heritage™ (inches)
10			2	2	1 ¹³ / ₁₆	2 ¹ / ₁₆	3 ³ / ₈
15	2 ³ / ₁₆	2 ¹ / ₁₆	2 ¹ / ₁₆	2 ¹ / ₈	1 ⁷ / ₈	2 ¹ / ₄	3 ¹ / ₂
20	2 ¹ / ₄	2 ¹ / ₄	2 ³ / ₁₆	2 ¹ / ₄	2	2 ⁷ / ₁₆	3 ⁵ / ₈
25	2 ³ / ₈	2 ³ / ₈	2 ¹ / ₄	2 ³ / ₈	2 ¹ / ₈	2 ¹¹ / ₁₆	3 ¹¹ / ₁₆
30	2 ⁷ / ₁₆	2 ¹ / ₂	2 ³ / ₈	2 ¹ / ₂	2 ³ / ₁₆	2 ⁷ / ₈	3 ¹³ / ₁₆
35	2 ⁹ / ₁₆	2 ⁹ / ₁₆	2 ¹ / ₂	2 ¹¹ / ₁₆	2 ⁵ / ₁₆	3 ¹ / ₈	3 ¹⁵ / ₁₆
40	2 ¹¹ / ₁₆	2 ⁷ / ₁₆	2 ³ / ₈	2 ¹³ / ₁₆	2 ³ / ₈	3 ¹ / ₄	4 ¹ / ₁₆
45	2 ³ / ₄	2 ³ / ₄	2 ³ / ₄	2 ¹⁵ / ₁₆	2 ¹ / ₂	3 ³ / ₁₆	4 ³ / ₁₆
50	2 ⁷ / ₈	2 ⁷ / ₈	2 ⁷ / ₈	3 ¹ / ₁₆	2 ⁵ / ₈	3 ¹¹ / ₁₆	4 ⁵ / ₁₆
55	3	3	3	3 ¹ / ₄	2 ¹¹ / ₁₆	3 ³ / ₈	4 ³ / ₈
60	3 ¹ / ₁₆	3 ¹ / ₁₆	3 ¹ / ₈	3 ³ / ₈	2 ¹³ / ₁₆	4 ¹ / ₁₆	4 ¹ / ₂
65	3 ³ / ₁₆	3 ³ / ₁₆	3 ¹ / ₄	3 ¹ / ₂	2 ⁷ / ₈	4 ⁷ / ₁₆	4 ⁵ / ₈
70	3 ¹ / ₄	3 ¹ / ₄	3 ³ / ₈	3 ¹¹ / ₁₆	3	4 ¹ / ₂	4 ³ / ₄
75	3 ³ / ₈		3 ⁷ / ₁₆	3 ¹³ / ₁₆	3 ³ / ₈	4 ¹¹ / ₁₆	4 ⁷ / ₈
80	3 ¹ / ₂		3 ⁹ / ₁₆	3 ¹⁵ / ₁₆	3 ³ / ₁₆	4 ⁷ / ₈	5
85			3 ¹¹ / ₁₆	4 ¹ / ₁₆	3 ³ / ₁₆	5 ¹ / ₈	5 ¹ / ₈
90			3 ¹³ / ₁₆	4 ¹ / ₄	3 ³ / ₈	5 ⁵ / ₁₆	5 ¹ / ₄
95			3 ¹⁵ / ₁₆	4 ³ / ₈	3 ¹ / ₂	5 ¹ / ₂	5 ³ / ₁₆
100			4 ¹ / ₁₆	4 ¹ / ₂	3 ⁵ / ₈	5 ¹¹ / ₁₆	5 ⁷ / ₁₆
105			4 ³ / ₁₆	4 ⁵ / ₈	3 ¹¹ / ₁₆	5 ⁷ / ₈	5 ⁹ / ₁₆
110			4 ⁵ / ₁₆	4 ¹³ / ₁₆	3 ¹³ / ₁₆	6 ¹ / ₈	5 ¹¹ / ₁₆
115			4 ⁷ / ₁₆	4 ¹⁵ / ₁₆	3 ⁷ / ₈	6 ⁵ / ₁₆	5 ¹³ / ₁₆
120			4 ¹ / ₂	5 ¹ / ₁₆	4	6 ¹ / ₂	5 ⁷ / ₈
125			4 ³ / ₄	5 ³ / ₁₆	4 ¹ / ₈		6

NOTE: Estimated finished blind heights include headrail and bottomrail.

General Information

Slat Count Chart

Finished Blind Height (inches)	1" Cordless LightBlocker™ (inches)	1" Cordless LightBlocker Hidden Holes (inches)	1" LightBlocker (inches)	1" LightBlocker Hidden Holes (inches)	1" Customiser® (inches)	½" LightBlocker Micro (inches)	2" Heritage™ (inches)
10			12	14	11	19	6
11			13	15	12	21	7
12	13	15	14	16	13	23	7
13	14	16	15	18	15	25	8
14	16	18	16	19	16	27	9
15	17	19	18	21	17	29	9
16	18	21	19	22	18	31	10
17	19	22	20	23	19	33	10
18	20	24	21	25	20	35	11
19	22	25	22	26	22	37	11
20	23	26	24	28	23	39	12
21	24	28	25	29	24	41	13
22	25	29	26	30	25	43	13
23	26	31	27	32	26	45	14
24	27	32	28	33	28	47	14
25	29	33	29	35	29	49	15
26	30	35	31	36	30	51	15
27	31	36	32	37	31	53	16
28	32	38	33	39	32	55	17
29	33	39	34	40	33	57	17
30	35	40	35	42	35	59	18
31	36	42	37	43	36	61	18
32	37	43	38	45	37	63	19
33	38	45	39	46	38	65	20
34	39	46	40	47	39	67	20
35	40	47	41	49	41	69	21
36	42	49	42	50	42	71	21
37	43	50	44	52	43	73	22
38	44	52	45	53	44	75	22
39	45	53	46	54	45	77	23
40	46	55	47	56	46	80	24
41	47	56	48	57	48	82	24
42	49	57	50	59	49	84	25
43	50	59	51	60	50	86	25
44	51	60	52	61	51	88	26
45	52	62	53	63	52	90	26
46	53	63	54	64	54	92	27
47	55	64	55	66	55	94	28
48	56	66	57	67	56	96	28
49	57	67	58	69	57	98	29
50	58	69	59	70	58	100	29
51	59	70	60	71	59	102	30
52	60	71	61	73	61	104	31
53	62	73	63	74	62	106	31
54	63	74	64	76	63	108	32
55	64	76	65	77	64	110	32
56	65	77	66	78	65	112	33
57	66	79	67	80	67	114	33
58	68	80	68	81	68	116	34
59	69	81	70	83	69	118	35
60	70	83	71	84	70	120	35
61	71	84	72	85	71	122	36
62	72	86	73	87	72	124	36
63	73	87	74	88	74	126	37
64	75	88	76	90	75	128	37
65	76	90	77	91	76	130	38
66	77	91	78	93	77	132	39
67	78	93	79	94	78	134	39
68	79	94	80	95	79	136	40
69	81	95	81	97	81	138	40
70	82	97	83	98	82	140	41
71	83	98	84	100	83	143	41
72	84	100	85	101	84	145	42
73	85		86	102	85	147	43
74	86		87	104	87	149	43
75	88		89	105	88	151	44
76	89		90	107	89	153	44
77	90		91	108	90	155	45
78	91		92	109	91	157	46
79	92		93	111	92	159	46
80	94		94	112	94	161	47

General Information

Slat Count Chart

Finished Blind Height (inches)	1" Cordless LightBlocker™ (inches)	1" Cordless LightBlocker Hidden Holes (inches)	1" LightBlocker (inches)	1" LightBlocker Hidden Holes (inches)	1" Customiser® (inches)	½" LightBlocker Micro (inches)	2" Heritage™ (inches)
81	95		96	114	95	163	47
82	96		97	115	96	165	48
83	97		98	116	97	167	48
84	98		99	118	98	169	49
85			100	119	100	171	50
86			102	121	101	173	50
87			103	122	102	175	51
88			104	124	103	177	51
89			105	125	104	179	52
90			106	126	105	181	52
91			107	128	107	183	53
92			109	129	108	185	54
93			110	131	109	187	54
94			111	132	110	189	55
95			112	133	111	191	55
96			113	135	113	193	56
97			114	136	114	195	56
98			116	138	115	197	57
99			117	139	116	199	58
100			118	140	117	201	58
101			119	142	118	203	59
102			120	143	120	206	59
103			122	145	121	208	60
104			123	146	122	210	61
105			124	148	123	212	61
106			125	149	124	214	62
107			126	150	126	216	62
108			127	152	127	218	63
109			129	153	128		63
110			130	155	129		64
111			131	156	130		65
112			132	157	131		65
113			133	159	133		66
114			135	160	134		66
115			136	162	135		67
116			137	163	136		67
117			138	164	137		68
118			139	166	139		69
119			140	167	140		69
120			142	169	141		70
121			143	170	142		70
122			144	171	143		71
123			145	173	144		71
124			146	174	146		72
125			148	176	147		73
126			149	177	148		73
127			150	179	149		74
128			151	180	150		74
129			152	181	152		75
130			153	183	153		76
131			155	184	154		76
132			156	186	155		77
133			157	187	156		77
134			158	188	157		78
135			159	190	159		78
136			161	191	160		79
137			162	193	161		80
138			163	194	162		80
139			164	195	163		81
140			165	197	165		81
141			166	198	166		82
142			168	200	167		82
143			169	201	168		83
144			170	203	169		84
145			171	204	170		84
146			172	205	172		85
147			174	207	173		85
148			175	208	174		86
149			176	210	175		87
150			177	211	176		87

General Information

Ladder Count Chart

1" Customiser® Aluminum

Finished Blind Width (inches)	Number of Ladders	Number of Lifts
5½ to 8 ¹⁵ / ₁₆	2	2
9 to 11 ¹⁵ / ₁₆	2	2
12 to 20 ¹⁵ / ₁₆	2	2
21 to 37	2	2
37 ¹ / ₁₆ to 61	3	2
61 ¹ / ₁₆ to 85	4	4
85 ¹ / ₁₆ to 109	5	4
109 ¹ / ₁₆ to 133	6	4
133 ¹ / ₁₆ to 142	7	4

Finished Blind Width:

Inside Mount: ordered width minus -½"

Outside Mount: no deduction

1" LightBlocker Aluminum

(standard, privacy, and cordless)

Finished Blind Width (inches)	Number of Ladders	Number of Lifts
5½ to 6 ¹⁵ / ₁₆	2	2
7 to 8 ¹⁵ / ₁₆	2	2
9 to 11 ¹⁵ / ₁₆	2	2
12 to 20 ¹⁵ / ₁₆	2	2
21 to 37	2	2
37 ¹ / ₁₆ to 61	3	2
61 ¹ / ₁₆ to 85	4	4
85 ¹ / ₁₆ to 109	5	4
109 ¹ / ₁₆ to 133	6	4
133 ¹ / ₁₆ to 142	7	4

Finished Blind Width:

Inside Mount: ordered width minus -¾"

Outside Mount: no deduction

½" LightBlocker™ Micro Aluminum

Finished Blind Width (inches)	Number of Ladders	Number of Lifts
5½ to 6 ¹⁵ / ₁₆	2	2
7 to 8 ¹⁵ / ₁₆	2	2
9 to 11 ¹⁵ / ₁₆	2	2
12 to 22	2	2
22 ¹ / ₁₆ to 36	3	2
36 ¹ / ₁₆ to 50	4	2
50 ¹ / ₁₆ to 64	5	4
64 ¹ / ₁₆ to 78	6	4
78 ¹ / ₁₆ to 92	7	4
92 ¹ / ₁₆ to 106	8	4
106 ¹ / ₁₆ to 120	9	4

Finished Blind Width:

Inside Mount: ordered width minus -¾"

Outside Mount: no deduction

2" Heritage™ Aluminum

Finished Blind Width (inches)	Number of Ladders	Number of Lifts
9 to 11 ¹⁵ / ₁₆	2	2
12 to 24	2	2
24 ¹ / ₁₆ to 36	2	2
36 ¹ / ₁₆ to 60	3	2
60 ¹ / ₁₆ to 84	4	4
84 ¹ / ₁₆ to 108	5	4
108 ¹ / ₁₆ to 132	6	4
132 ¹ / ₁₆ to 142	7	4

Finished Blind Width:

Inside Mount: ordered width minus -½"

Outside Mount: no deduction

Cloth tape ladder quantity is the same as the number of ladders listed above.

Control Length Chart

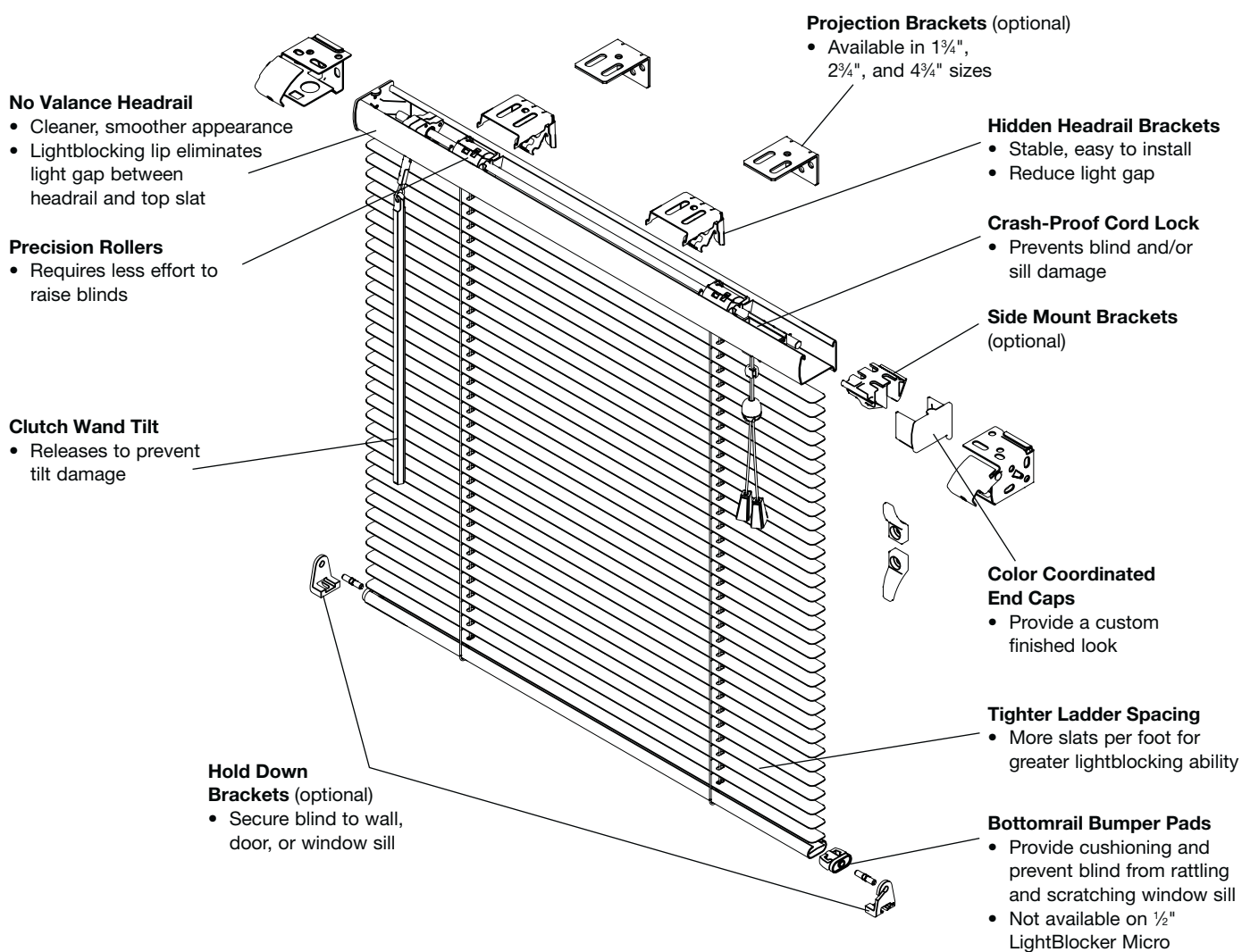
½", 1", and 2" Aluminum Horizontals

Finished Blind Width (inches)	Wand Length (inches)	Cord Length (inches)
Up to 36	12	Approximately ⅓ of the blind length
36 ¹ / ₁₆ to 60	20	
60 ¹ / ₁₆ to 70	30	
70 ¹ / ₁₆ to 80	40	
80 ¹ / ₁₆ to 90	50	
90 ¹ / ₁₆ to 100	60	
100 ¹ / ₁₆ to 120	72	

NOTE: Above control lengths may not fit your control needs based on window location or operator. Special length cords and wands may be requested at the time of ordering.

General Information

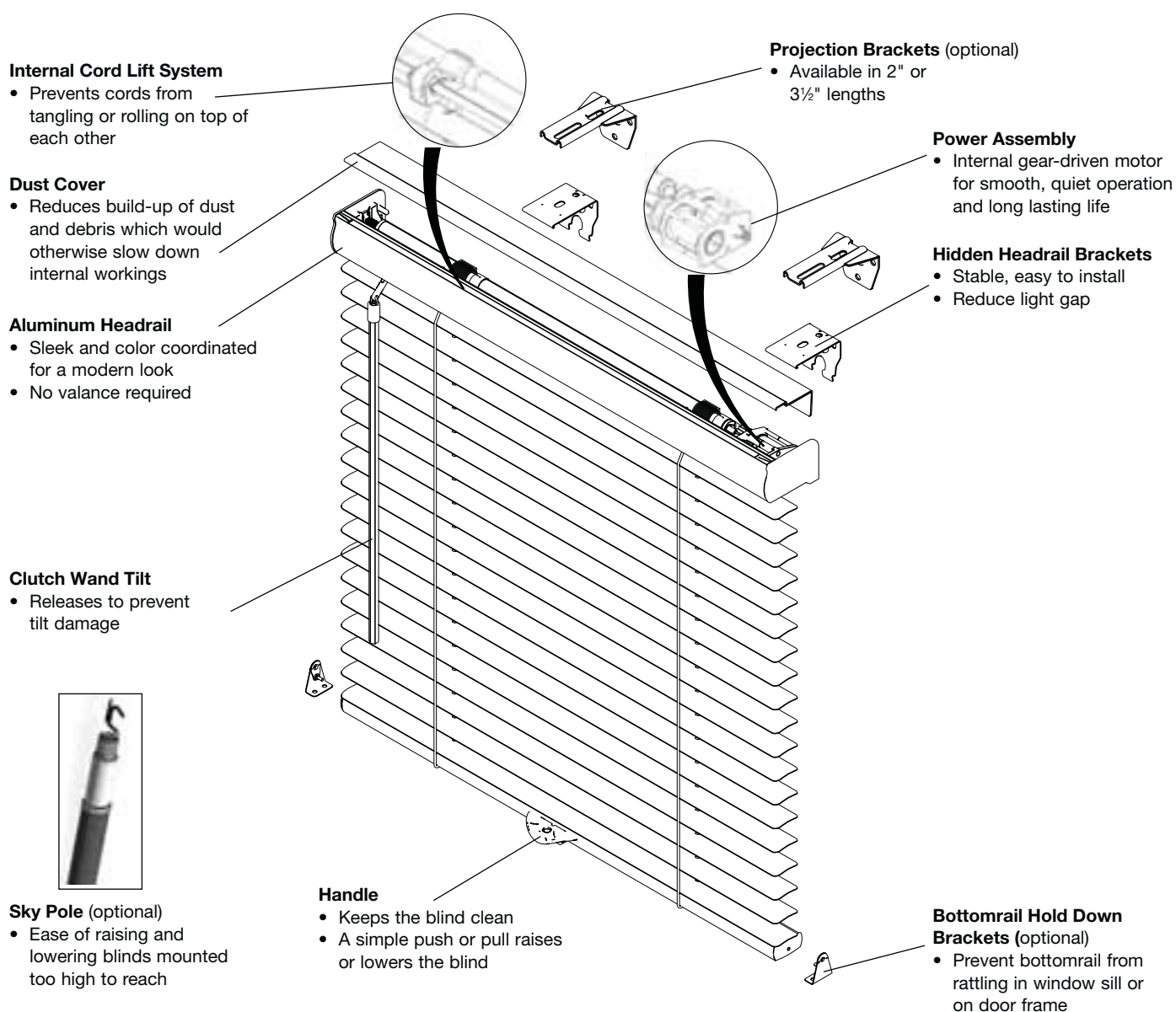
1/2" LightBlocker™ Micro and 1" LightBlocker Aluminum Blind Product Detail



General Information

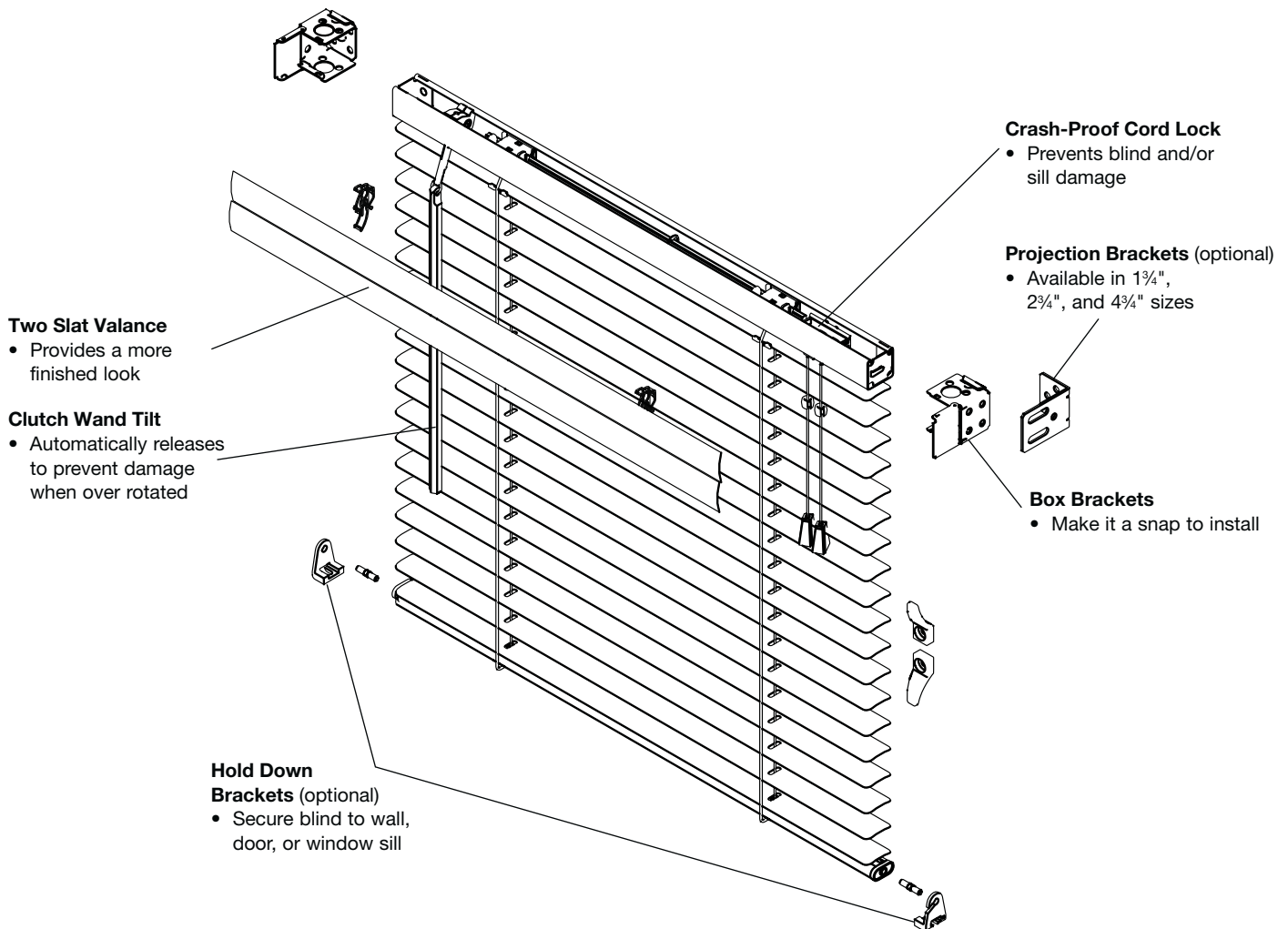
1" LightBlocker™ Cordless Lift Aluminum Blind Product Detail

Cordless lift blinds are the safest window blind alternative; ideal for homes with children and pets. Elimination of lift cords and cord loops provides a more attractive appearance.



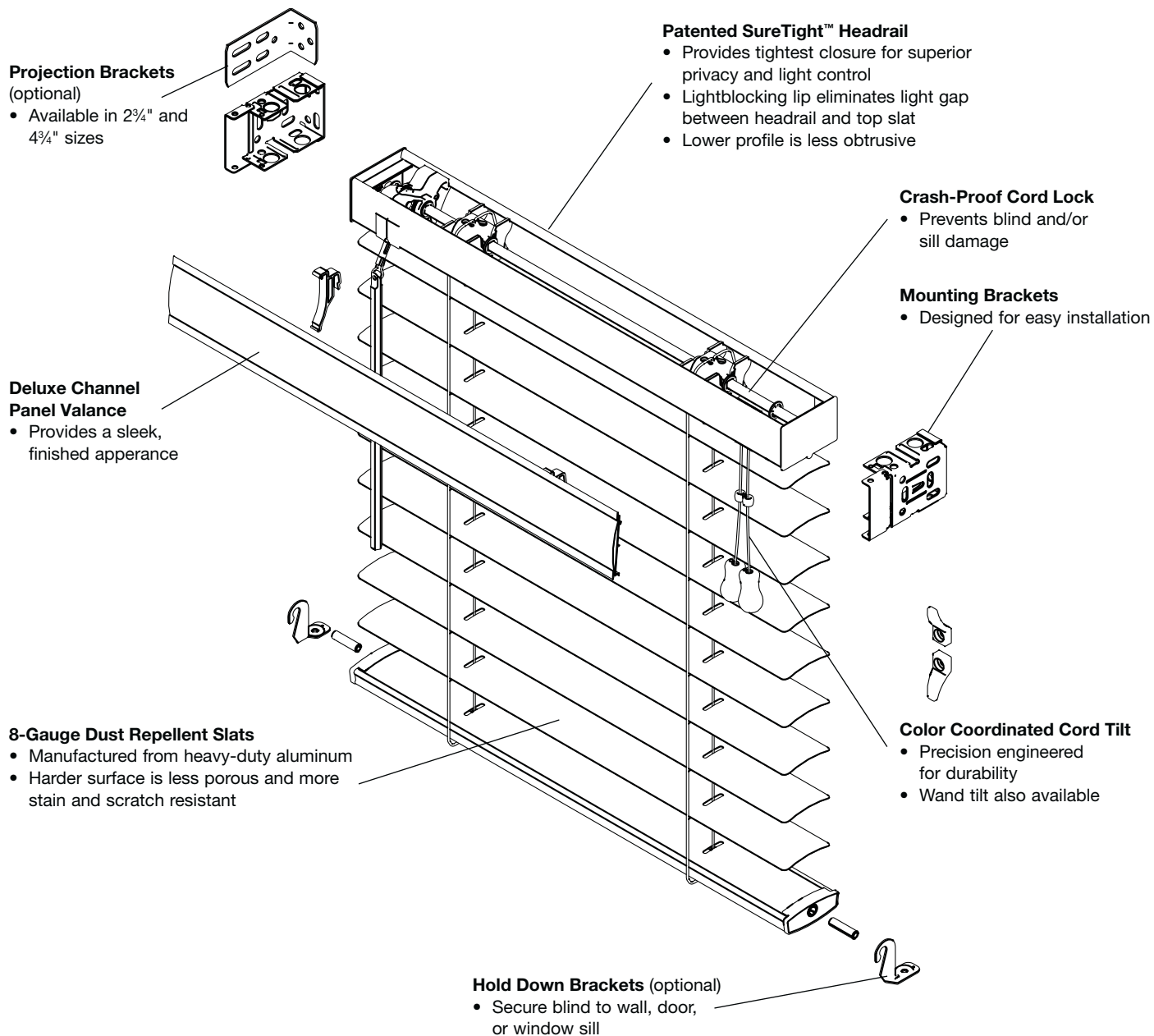
General Information

1" Customiser® Aluminum Blind Product Detail



General Information

2" Heritage™ Aluminum Blind Product Detail



General Information

Cleaning Instructions for Aluminum Horizontal Blinds

Occasional light vacuuming with a brush attachment should keep blinds clean. More severe soiling can be removed by using a soft cloth and a mild detergent and water solution.



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Options Pricing

Options Pricing	
Options	Surcharge
Cloth Tapes (2" Heritage™ only)	See price charts
Bay and Corner Window	No charge
Cut-Outs	\$21
Hidden Holes	See appropriate price charts
Hold Down Brackets	No charge
Inverted Slats	\$11
Multi-Colored Striped Blinds	Additional colors: \$13 each Each additional blind of the same size and pattern on the same order: \$13
Multiple Blinds on one Headrail	\$35
Projection Brackets: 1¾", 2¾", 4¾"	No charge
Ring Pull	No charge
Shims (⅜")	No charge
Sky Poles	3 to 6½ feet: \$17, 5 to 9½ feet: \$28
Template Service	\$25
Wood Cornices and Wood Valances	See cornices and valances product information guide and price list for pricing information